



INSTRUCTIONS FOR ENVELOPE REPAIR

Repair Kit consists of:

- Gum Stock (1-lb) (Keep stored in a cool environment)
- Repair Cement (8-oz)

Procedure:

1. Clean the damaged area with solvent (non-petroleum based)
2. Buff an area 1" larger than the area to be repaired
3. Clean the buffed area with solvent
4. Apply a moderate coat of cement to the repair area, and let dry for 15 minutes
5. Cut a section of gum stock, approx ¼" larger than the area to be repaired
6. Remove the poly and place the gum stock on the repair area
7. Stitch the gum stock to the repair area
8. Place the repair area on a 345-deg F hot plate
9. Let cure for 25 minutes using 60-psi air pressure in the air pad
10. Remove and inspect
11. If damage is completely through the envelope, repeat all steps for the inside
12. Kit must be used within 120 days.