



Robbins Curing Tubes – Long Service Life

For retreaders who use curing tubes, Robbins manufactures high quality, heat-resistant curing tubes for both mold cure and precure systems.

Curing tubes inflate the tire during the curing process and the heat resistance of our tubes results in a long service life without losing quality.

Our conventional Double Dot curing tubes are used in mold cure systems. Robbins Uni-Tube curing tubes are for bias-ply tires retreaded in precure systems that require a rim and tube.

DOUBLE DOT CURING TUBES	
RMA SIZE	REPLACEMENT NUMBER
181X35-12	62F-12.5
204X35-15	62F-15
214X41-16	63F-16
214X56-16	A78-13
221X45-16	65F-16
230X50-16	67F-16,635-16
225X46-17	67F-17,68F-17
237X54-17	685-17,735-17, 233-62-17
240X52-17	704-17
240X64-17	F70-14,235-65-17
240X80-17	F60-15
244X83-17	G60-15

DOUBLE DOT CURING TUBES	
RMA SIZE	REPLACEMENT NUMBER
256X56-17	754-17
262X60-17	804-17
240X64-18	F70-14-18&15-18, 243-60-18
241X45-18	66F-18,69F-18
256X66-18	G70-14-18,243-67-18
250X42-18	76X
250X52-18	704-18
250X66-18	F78-14
254X57-18	754-18,775-18
254X70-18	G70-15-18, G78-14, 257-75-18, 253-71-18
254X74-18	G70-15-18,G78-14
260X44-18	82X
260X60-18	804-18,815-18
260X66-18	845-18
260X72-18	H78-14
264X72-18	885-18
264X81-18	H70-15,885-15LG
264X100-18	10-500
266X63-18	854-18
271X75-18	915-18
272X62-18	904-18
275X80-18	905-18
280X52-18	73X,74X
280X66-18	954-18
240X63-19	800-16.5
254X72-19	875-16.5
260X92-19	1000-16.5
262X43-19	77X

DOUBLE DOT CURING TUBES

RMA SIZE	REPLACEMENT NUMBER
264X76-19	950-16.5
270X41-19	80X,83X
280X52-19	92X
280X101-19	1200-16.5
292X56-19	114X
282X52-20	84X
280X56-20	300X
290X56-20	116X
310X120-20	310X120-20
295X57-22	303X
306X60-22	307X
286X71-22	325X
334X66-25	210
336X73-251/4	320XXX
340X60-251/4	310X
352X66-251/4	320X
354X82-251/4	330XXX
364X76-251/4	330X
364X83-251/4	220
370X90-261/4	340XXX
380X76-261/4	340X,340XL

DOUBLE DOT CURING TUBES

RMA SIZE	REPLACEMENT NUMBER
390X92-261/4	350XXX
394X84-261/4	225,350X
342X66-281/4	420B
380X90-281/4	11-22.5
390X90-281/4	342XXX
390X114-281/4	AC46-16
400X80-281/4	342X
414X84-281/4	352X
420X92-281/4	352XXX
400X90-301/4	11-24.5
434X84-301/4	354X
436X131-301/4	AC49-17
422X100-301/4	364X
463X104-301/4	373X
370X80-31	440B
393X81-33	442B
404X85-33	452B
404X106-33	369X
470X120-33	374X
310X120-20	310X120-20

UNI-TUBES
TUBE SIZE
UN-285/75R24.5
UN-1200424,1400R24
UN-1200R24, 11R24.5, 12R24.5
UN-1100R24
UN-295/75R22.5
UN-265/75R22.5, 275/80R22.5
UN-245/75R22.5, 255/70R22.5
UN-15R22.5, 16.5R22.5, 315/80R22.5
UN-1000R22, 11R22.5, 12R22.5
UN-1100R20, 1200R20
UN-1000R20
UN-900R20
UN-825R20
UN-700R20, 750R20
UN-8R19.5, 9R19.5
UN-10R16.5
UN-750R16
UN-700R16
UN-1000R15, 1100R15
UN-750R15
UN-700R15
UN-15" (381mm) LARGE
UN-15" (381mm) MEDIUM
UN-15" (381mm) SMALL
UN-14" (356mm) LARGE
UN-14" (356mm) MEDIUM
UN-14" (356mm) SMALL
UN-13" (330mm) LARGE

UN-13" (330mm) MEDIUM
UN-13" (330mm) SMALL
UN-12" (305mm) MEDIUM

ROAD RIM GRADER TUBES
TUBE SIZE
1300/1400-20
1300/1400-24

PUSH IN VALVE CURING TUBE		
SIZE	PIV	PIV II TYPE
		Must use flap
11/12-24.5, 1100-24	yes	yes
16.5-22.5	yes	yes
11/12-22.5, 1000-22	yes	yes
12/1300-20	yes	yes
1100-20	yes	yes
1000-20	yes	yes
900-20	yes	yes
825-20	yes	yes
750-20	yes	yes
16" (406mm) Large	yes	yes
16" (406mm) Med.	yes	yes
15" (381mm) XL	yes	
15" (381mm) Large	yes	yes
15" (381mm) Med.	yes	
15" (381mm) Small	yes	
14" (356mm) XL	yes	
14" (356mm) Large	yes	yes
14" (356mm) Med.	yes	

14" (356mm) Small	yes	

PUSH IN VALVE CURING TUBE		
SIZE	PIV	PIV II TYPE
		Must use flap
13" (330mm) Large	yes	
13" (330mm) Med.	yes	
13" (330mm) Small	yes	
12" (305mm) Small	yes	

Robbins Curing Tubes

We monitor all levels of production for quality. Our envelopes and curing tubes are inspected twice before packaging and delivery.

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Toll Free: (800) 633-3312 | International: (256) 383-5441 | F: (800) 321-7918